



**ISO 9001:2015**

**ISO 45001:2018**

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	Introduction		Introduction
0.1	General		
0.2	Quality management principles		
0.3	Process approach		
0.3.1	General		
0.3.2	Plan-Do-Check-Act cycle		
0.3.3	Risk-based thinking		
0.4	Relationship with other management standards		
1	Scope	1	Scope
2	Normative references	2	Normative references
3	Terms and definitions	3	Terms and definitions.
4	<b>Context of the organization</b>	4	<b>Context of the organization.</b>
4.1	Understanding the organization and its context	4.1	Understanding the organization and its context
4.2	Understanding the needs and expectations of interested parties	4.2	Understanding the needs and expectations of workers and other interested parties
4.3	Determining the scope of the quality management system	4.3	Determining the scope of the OH&S management system.
4.4	Quality management system and its processes	4.4	OH&S management system
4.4.1	.. Establish, implement, maintain and continually improve ..		
4.4.2	.. Maintain documented information ..		
5	<b>Leadership</b>	5	<b>Leadership and worker participation</b>
5.1	Leadership and commitment	5.1	Leadership and commitment
5.1.1	General		
5.1.2	Customer focus		
5.2	Policy	5.2	OH&S policy
5.2.1	Establishing the quality policy		
5.2.2	Communicating the quality policy		
5.3	Organizational roles, responsibilities and authorities	5.3	Organizational roles, responsibilities and authorities
		5.4	Consultation and participation of workers
6	<b>Planning</b>	6	<b>Planning</b>
6.1	Actions to address risks and opportunities	6.1	Actions to address risks and opportunities
6.1.1	.. Consider issues of 4.1 and requirements of 4.2 ..	6.1.1	General
6.1.2	.. Actions to address risks and opportunities	6.1.2	Hazard identification and assessment of risks and opportunities
		6.1.3	Determination of legal requirements and other requirements
		6.1.4	Planning action
6.2	Quality objectives and planning to achieve them	6.2	OH&S objectives and planning to achieve them
6.2.1	.. Quality objectives at relevant functions ..	6.2.1	OH&S objectives
6.2.2	.. Determine what, who, when, how ..	6.2.2	Planning to achieve OH&S objectives.
6.3	Planning of changes		
7	<b>Support</b>	7	<b>Support</b>
7.1	Resources	7.1	Resources
7.1.1	General		
7.1.2	People		
7.1.3	Infrastructure		
7.1.4	Environment for the operation of processes		
7.1.5	Monitoring and measuring resources		
7.1.5.1	General		
7.1.5.2	Measurement traceability		
7.1.6	Organizational knowledge		
7.2	Competence	7.2	Competence
7.3	Awareness	7.3	Awareness
7.4	Communication	7.4	Communication
		7.4.1	General
		7.4.2	Internal communication
		7.4.3	External communication
7.5	Documented information	7.5	Documented information
7.5.1	General	7.5.1	General
7.5.2	Creating and updating	7.5.2	Creating and updating
7.5.3	Control of documented information	7.5.3	Control of documented information
7.5.3.1	.. Documented information controlled ..		
7.5.3.2	.. Activities for control of information ..		
8	<b>Operation</b>	8	<b>Operation</b>
8.1	Operational planning and control	8.1	Operational planning and control
		8.1.1	General
		8.1.2	Eliminating hazards and reducing OH&S risks
		8.1.3	Management of change
		8.1.4	Procurement
8.2	Requirements for products and services	8.2	Emergency preparedness and response
8.2.1	Customer communication		
8.2.2	Determining the requirements for products and services		
8.2.3	Review of the requirements for products and services		
8.2.3.1	.. Ensure ability to meet requirements ..		

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8.2.3.2	.. Retain documented information ..		
8.2.4	Changes to requirements for products and services		
8.3	Design and development of products and services		
8.3.1	General		
8.3.2	Design and development planning		
8.3.3	Design and development inputs		
8.3.4	Design and development controls		
8.3.5	Design and development outputs		
8.3.6	Design and development changes		
8.4	Control of externally provided processes, products and services		
8.4.1	General		
8.4.2	Type and extent of control		
8.4.3	Information for external providers		
8.5	Production and service provision		
8.5.1	Control of production and service provision		
8.5.2	Identification and traceability		
8.5.3	Property belonging to customers or external providers		
8.5.4	Preservation		
8.5.5	Post-delivery activities		
8.5.6	Control of changes		
8.6	Release of products and services		
8.7	Control of nonconforming outputs		
<b>9</b>	<b>Performance evaluation</b>	<b>9</b>	<b>Performance evaluation</b>
9.1	Monitoring measurement, analysis and evaluation	9.1	Monitoring, measurement, analysis and performance evaluation
9.1.1	General	9.1.1	General
9.1.2	Customer satisfaction		
9.1.3	Analysis and evaluation	9.1.2	Evaluation of compliance
9.2	Internal audit	9.2	Internal audit
9.2.1	.. Conduct internal audits at planned intervals ..	9.2.1	General
9.2.2	.. Plan, establish, implement and maintain audit program ..	9.2.2	Internal audit programme
9.3	Management review	9.3	Management review
9.3.1	General		
9.3.2	Management review inputs		
9.3.3	Management review outputs		
<b>10</b>	<b>Improvement</b>	<b>10</b>	<b>Improvement</b>
10.1	General	10.1	General
10.2	Nonconformity and corrective action	10.2	Incident, nonconformity and corrective action
10.2.1	.. When a nonconformity occurs ..		
10.2.2	.. Retain documented information ..		
10.3	Continual improvement	10.3	Continual improvement