	ISO 14001:2015		ISO 45001:2018
	Introduction		Introduction
0.1	Background		
0.2	Aim of an environmental management system		
0.3	Success factors		
0.4	Plan-D0-Check-Act model		
0.5	Contents of this international standard		
1	Scope	1	Scope
2	Normative references	2	Normative references
3	Terms and definitions	3	Terms and definitions.
4	**Context of the organization**	**4**	**Context of the organization.**
4.1	Understanding the organization and its context	4.1	Understanding the organization and its context
4.2	Understanding the needs and expectations of interested parties	4.2	Understanding the needs and expectations of workers and other interested parties
4.3	Determining the scope of the environmental management system	4.3	Determining the scope of the OH&S management system.
4.4	Environmental management system	4.4	OH&S management system
5	**Leadership**	**5**	**Leadership and worker participation**
5.1	Leadership and commitment	5.1	Leadership and commitment
5.2	Environmental policy	5.2	OH&S policy
5.3	Organizational roles, responsibilities and authorities	5.3	Organizational roles, responsibilities and authorities
		5.4	Consultation and participation of workers
6	**Planning**	**6**	**Planning**
6.1	Actions to address risks and opportunities	6.1	Actions to address risks and opportunities
6.1.1	General	6.1.1	General
6.1.2	Environmental aspects	6.1.2	Hazard identification and assessment of risks and opportunities
6.1.3	Compliance obligations	6.1.3	Determination of legal requirements and other requirements
6.1.4	Planning action	6.1.4	Planning action
6.2	Environmental objectives and planning to achieve them	6.2	OH&S objectives and planning to achieve them
6.2.1	Environmental objectives	6.2.1	OH&S objectives
6.2.2	Planning actions to achieve environmental objectives	6.2.2	Planning to achieve OH&S objectives.
7	**Support**	**7**	**Support**
7.1	Resources	7.1	Resources
*9.1.1	*Operational control - Monitoring, measuring equipment*		
7.2	Competence	7.2	Competence
7.3	Awareness	7.3	Awareness
7.4	Communication	7.4	Communication
7.4.1	General	7.4.1	General
7.4.2	Internal communication	7.4.2	Internal communication
7.4.3	External communication	7.4.3	External communication
7.5	Documented information	7.5	Documented information
7.5.1	General	7.5.1	General
7.5.2	Creating and updating	7.5.2	Creating and updating
7.5.3	Control of documented information	7.5.3	Control of documented information
8	**Operation**	**8**	**Operation**
8.1	Operational planning and control	8.1	Operational planning and control
		8.1.1	General
		8.1.2	Eliminating hazards and reducing OH&S risks
		8.1.3	Management of change
		8.1.4	Procurement
8.2	Emergency preparedness and response	8.2	Emergency preparedness and response
*8.1	*Operational control - Design and development*		
*8.1	*Operational control- External providers*		
*8.1	*Operational control-Provision of production and service*		
*8.1	*Operational control - Delivery and post delivery*		
9	**Performance evaluation**	**9**	**Performance evaluation**
9.1	Monitoring measurement, analysis and evaluation	9.1	Monitoring, measurement, analysis and performance evaluation
9.1.1	General	9.1.1	General
9.1.2	Evaluation of compliance	9.1.2	Evaluation of compliance
9.2	Internal audit	9.2	Internal audit
9.2.1	General	9.2.1	General
9.2.2	Internal audit program	9.2.2	Internal audit programme
9.3	Management review	9.3	Management review
10	**Improvement**	**10**	**Improvement**
10.1	General	10.1	General
10.2	Nonconformity and corrective action	10.2	Incident, nonconformity and corrective action
10.3	Continual improvement	10.3	Continual improvement