

ISO 9001:2015	ISO 14001:2026	ISO 45001:2018
0.1 General	0.1 Background	0.1 Background
0.2 Quality management principles	0.2 Aim of an environmental management system	0.2 Aim of an OH&S management system
0.3 Process approach	0.3 Success factors	0.3 Success factors
0.3.1 General		
0.3.2 Plan-Do-Check-Act cycle		
0.3.3 Risk-based thinking		
0.4 Relationship with other management standards	0.4 Plan-Do-Check-Act model	0.4 Plan-Do-Check-Act cycle
	0.5 Contents of this international standard	0.5 Contents of this document
1 Scope	1 Scope	1 Scope
2 Normative references	2 Normative references	2 Normative references
3 Terms and definitions	3 Terms and definitions	3 Terms and definitions.
<b>4 Context of the organization</b>	<b>4 Context of the organization</b>	<b>4 Context of the organization.</b>
4.1 Understanding the organization and its context	4.1 Understanding the organization and its context	4.1 Understanding the organization and its context
4.2 Understanding the needs and expectations of interested parties	4.2 Understanding needs and expectations of interested parties	4.2 Understanding the needs and expectations of workers and other interested parties
4.3 Determining the scope of the quality management system	4.3 Determining the scope of the environmental management systems	4.3 Determining the scope of the OH&S management system.
4.4 Quality management system and its processes	4.4 Environmental management system	4.4 OH&S management system
4.4.1 Establish, implement, maintain and continually improve		
4.4.2 Maintain documented information		
<b>5 Leadership</b>	<b>5 Leadership</b>	<b>5 Leadership and worker participation</b>
5.1 Leadership and commitment	5.1 Leadership and commitment	5.1 Leadership and commitment
5.1.1 General		
5.1.2 Customer focus		
5.2 Policy	5.2 Environmental policy	5.2 OH&S policy
5.2.1 Establishing the quality policy		
5.2.2 Communicating the quality policy		
5.3 Organizational roles, responsibilities and authorities	5.3 Roles, responsibilities and authorities	5.3 Organizational roles, responsibilities and authorities
		5.4 Consultation and participation of workers
<b>6 Planning</b>	<b>6 Planning</b>	<b>6 Planning</b>
6.1 Actions to address risks and opportunities	6.1 Actions to address risks and opportunities	6.1 Actions to address risks and opportunities
6.1.1 Consider issues of 4.1 and requirements of 4.2	6.1.1 General	6.1.1 General
6.1.2 Actions to address risks and opportunities	6.1.2 Environmental aspects	6.1.2 Hazard identification and assessment of risks and opportunities
	6.1.3 Compliance obligations	6.1.3 Determination of legal requirements and other requirements
	6.1.4 Risks and opportunities	6.1.4 Planning action
	6.1.5 Planning action	
6.2 Quality objectives and planning to achieve them	6.2 Environmental objectives and planning to achieve them	6.2 OH&S objectives and planning to achieve them
6.2.1 Quality objectives at relevant functions	6.2.1 Environmental objectives	6.2.1 OH&S objectives
6.2.2 Determine what, who, when, how	6.2.2 Planning actions to achieve environmental objectives	6.2.2 Planning to achieve OH&S objectives
6.3 Planning of changes	6.3 Planning of changes	
<b>7 Support</b>	<b>7 Support</b>	<b>7 Support</b>
7.1 Resources	7.1 Resources	7.1 Resources
7.1.1 General		
7.1.2 People		
7.1.3 Infrastructure		
7.1.4 Environment for the operation of processes		
7.1.5 Monitoring and measuring resources		
7.1.5.1 General		
7.1.5.2 Measurement traceability		

7.1.6 Organizational knowledge		
7.2 Competence	7.2 Competence	7.2 Competence
7.3 Awareness	7.3 Awareness	7.3 Awareness
7.4 Communication	7.4 Communication	7.4 Communication
	7.4.1 General	7.4.1 General
	7.4.2 Internal Communication	7.4.2 Internal communication
	7.4.3 External Communication	7.4.3 External communication
7.5 Documented information	7.5 Documented information	7.5 Documented information
7.5.1 General	7.5.1 General	7.5.1 General
7.5.2 Creating and updating	7.5.2 Creating and updating documented information	7.5.2 Creating and updating
7.5.3 Control of documented information	7.5.3 Control of documented information	7.5.3 Control of documented information
7.5.3.1 Documented information controlled		
7.5.3.2 Activities for control of information		
<b>8 Operation</b>	<b>8 Operation</b>	<b>8 Operation</b>
8.1 Operational planning and control	8.1 Operational planning and control	8.1 Operational planning and control
		8.1.1 General
		8.1.2 Eliminating hazards and reducing OH&S risks
		8.1.3 Management of change
		8.1.4 Procurement
8.2 Requirements for products and services	8.2 Emergency preparedness and response	8.2 Emergency preparedness and response
8.2.1 Customer communication		
8.2.2 Determining the requirements for products and services		
8.2.3 Review of the requirements for products and services		
8.2.3.1 Ensure ability to meet requirements		
8.2.3.2 Retain documented information		
8.2.4 Changes to requirements for products and services		
8.3 Design and development of products and services		
8.3.1 General		
8.3.2 Design and development planning		
8.3.3 Design and development inputs		
8.3.4 Design and development controls		
8.3.5 Design and development outputs		
8.3.6 Design and development changes		
8.4 Control of externally provided processes, products and services		
8.4.1 General		
8.4.2 Type and extent of control		
8.4.3 Information for external providers		
8.5 Production and service provision		
8.5.1 Control of production and service provision		
8.5.2 Identification and traceability		
8.5.3 Property belonging to customers or external providers		
8.5.4 Preservation		
8.5.5 Post-delivery activities		
8.5.6 Control of changes		
8.6 Release of products and services		
8.7 Control of nonconforming outputs		
<b>9 Performance evaluation</b>	<b>9 Performance evaluation</b>	<b>9 Performance evaluation</b>
9.1 Monitoring measurement, analysis and evaluation	9.1 Monitoring, measurement, analysis and evaluation	9.1 Monitoring, measurement, analysis and performance evaluation
9.1.1 General	9.1.1 General	9.1.1 General
9.1.2 Customer satisfaction	9.1.2 Evaluation of compliance	9.1.2 Evaluation of compliance
9.1.3 Analysis and evaluation		
9.2 Internal audit	9.2 Internal audit	9.2 Internal audit

9.2.1 Conduct internal audits at planned intervals	9.2.1 General	9.2.1 General
9.2.2 Plan, establish, implement and maintain audit program	9.2.2 Internal audit programme	9.2.2 Internal audit programme
9.3 Management review	9.3 Management review	9.3 Management review
9.3.1 General	9.3.1 General	
9.3.2 Management review inputs	9.3.2 Management review inputs	
9.3.3 Management review outputs	9.3.3 Management review results	
<b>10 Improvement</b>	<b>10 Improvement</b>	<b>10 Improvement</b>
10.1 General	10.1 Continual improvement	10.1 General
10.2 Nonconformity and corrective action	10.2 Nonconformity and corrective action	10.2 Incident, nonconformity and corrective action
10.2.1 When a nonconformity occurs		
10.2.2 Retain documented information		
10.3 Continual improvement		10.3 Continual improvement